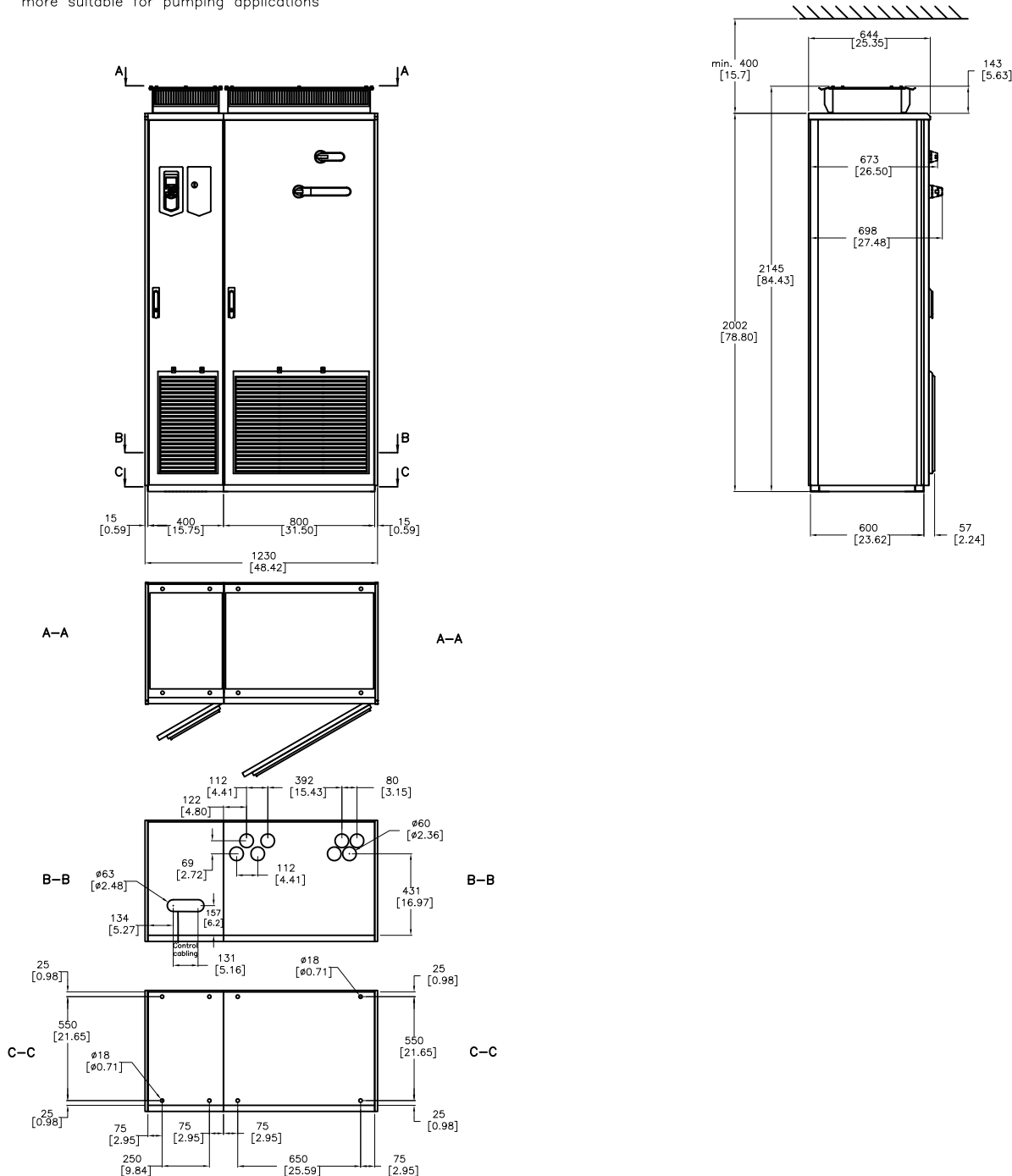


PumpSmart PS220 pump and motor Control System

The PumpSmart PS220 is a pump and motor control system that provides integral starting, right-sizing, pump protection and process control for all pumping applications. The PumpSmart PS220 is based upon the ABB ACS880-01 variable frequency drive platform. PumpSmart Control Solutions has worked with ABB to incorporate proprietary pump protection, process control and configuration algorithms into the drive to make it more suitable for pumping applications



DRIVE DIMENSIONS

FRAME	HEIGHT mm [Inches]	WIDTH mm [Inches]	DEPTH mm [Inches]	WEIGHT Kg [lbs]
1xR8i + 1xR8i	2145 [84.45]	1230 [48.42]	698 [27.48]	1180 [2602]

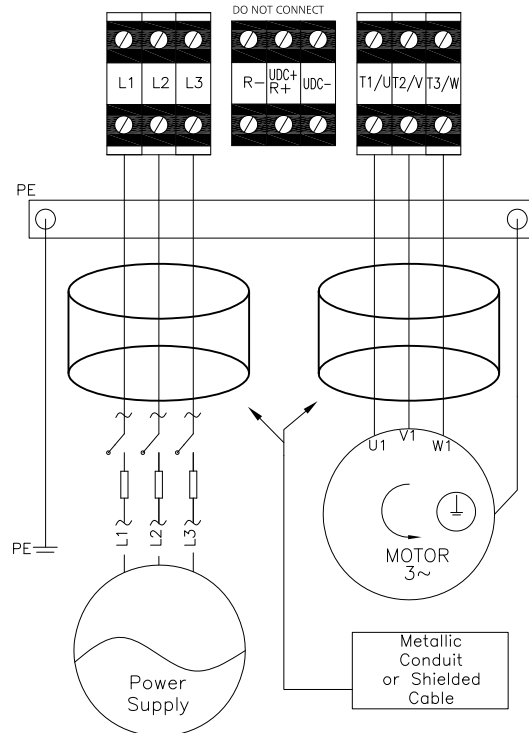
* DIMENSIONS NOT FOR CONSTRUCTION

Drive Ratings

ITT P/N	ABB P/N	Input Voltage (VAC)	Power ¹		Rated Current ² (A)	Heat Dissipation		Air Flow		Frame	Enclosure Rating	Recommended Main Fuses	
			HP	kW		Watts	BTU/hr	m ³ /hr	CFM			UL Type Bussmann	IEC Type Bussmann
K03566A01	ACS880-37-0450A-3+X1556	380 - 415	NA	250	432	14000	47770	3760	2215	1xR8i + 1xR8i	NEMA 1 IP22	170M6411	170M6411
K03566A02	ACS880-37-0620A-3+X1556	380 - 415	NA	355	595	18000	61419					170M6413	170M6413
K03566A03	ACS880-37-0870A-3+X1556	380 - 415	NA	500	835	27000	92128					170M6416	170M6416
K03568A01	ACS880-37-0420A-5+C129+X1556	440 - 500	350	250	403	13000	44358					170M6411	170M6411
K03568A02	ACS880-37-0570A-5+C129+X1556	440 - 500	500	400	547	17000	58006					170M6413	170M6413
K03568A03	ACS880-37-0780A-5+C129+X1556	440 - 500	700	560	749	25000	85304					170M6416	170M6416
K03570A01	ACS880-37-0320A-7+C129+X1556	525 - 600	350	315	307	16000	54594					170M6408	170M6408
K03570A02	ACS880-37-0390A-7+C129+X1556	525 - 600	400	355	374	19000	64831					170M6410	170M6410
K03570A03	ACS880-37-0580A-7+C129+X1556	525 - 600	600	560	557	26000	88716					170M6413	170M6413

- 1- Nominal Power Rating at listed voltage rating
- 2- Continuous base current with 10% overload for 1 min/5 minutes

Power Cabling Schematic



- General Notes:
- 1-360 Grounded terminations are required
 - 2-Ultra-rapid fuses are required to protect drive
- Operating time must be less than 0.5 sec.
Refer to Technical Data section for details

Frame Size	Terminals T1/U, T2/V, T3/W, L1, L2, L3				Earthing PE Terminal			
	Wire Size AWG (mm ²)	Screw	Torque		Max. Wire Size AWG (mm ²)	Screw	Torque	
			N-m	Lb-ft			N-m	Lb-ft
1xR8i + 1xR8i	SEE ACS880-37 HARDWARE MANUAL							

PumpSmart® PS220
 Drive Hardware: ABB ACS880-37 ULH

CERTIFICATIONS

600VAC and Below
 UL Listed
 Canadian UL Listed

INPUT POWER

Voltage.....208...690 VAC 3 Phase $\pm 10\%$
 Overload.....110% for 1min/5 min,
 140-150% for 10 sec at startup
 Frequency.....48...63Hz
 Fundamental Power..... $\cos\phi_1=0.98$ (fundamental)
 Factor($\cos\phi_1$) $\cos\phi_1=0.93...95$ (total)
 Efficiency.....98% (at nominal power)

MOTOR CONNECTION

Voltage.....0 to U1, 3-Phase Symmetrical,
 Umax at the field weakening point
 Frequency.....0...500Hz
 Field Weakening Point.....5...500Hz
 Switching Frequency2.7KHz
 (average)
 Short Circuit Withstand Rating.....
100,000AIC(UL) R1-R9
 when protected by fuses given
 in the hardware manual.
 ConnectionU2, V2, W2

ENVIRONMENTAL LIMITS

Enclosures.....NEMA 1/IP22
 Temperature.....5...131°F(-15to55°C)Standard
 104..131°F(40-50C) with
 de-rating (1%/1C)
 Humidity.....5...95% Relative Humidity
 Altitude.....0..3300 Ft(0-1000M) Standard
 3300..13,123Ft (1000..4000M) with
 de-rating (1%/100M)
 Vibration.....Max.1mm(0.04 in.) 5-13.2 Hz
 Max.7 m/s² (23ft/s²) 13.2-100
 HZ,Sinusoidal
 Shock, Free Fall.....Not Allowed

ANALOG INPUTS

Two (2) Programmable Differential Inputs
 Two (2) Current or Voltage Signals.....0(4) to 20 mA, Input Resistance
 $R_I > 100$ ohms or
 $-10Vdc / 0(2)$ to +10Vdc,
 Input Resistance $R_I > 200$ Kohms
 Common Mode Voltage.....+/- 15Vdc,max.
 Common Mode Rejection Ratio.....> 60dB at 50Hz
 Resolution.....0.025% (12bit) (11 bit+Sign bit)
 Accuracy.....+/-0.5% of full Scale Range
 Input Updating Time.....1 ms (Primary Control Program)
 Optional Isolation.....Available through optional external
 module

ANALOG OUTPUTS

Two (2) Programmable Current Outputs
 Signal Level.....0(4) to 20mA
 Resolution.....0.025% (12bit) (11 bit+Sign bit)
 Accuracy.....+/-1% of Full Scale Range
 Maximum Load Impedance.....500 ohms
 Output Updating Time.....1 ms (primary Control Program)
 Frequency Range.....0-300Hz

DIGITAL INPUTS

Six(6) Programmable Digital Inputs(Common Grounds),plus One(1)
 Start
 Interlock
 Isolation.....Isolated
 Isolation Test Voltage.....500VAC, 1 minute
 Input Type.....NPN/PNP (DI1...D15), NPN (D16)
 Signal Level.....24Vdc
 Rin.....2.0 kOhms
 Logical switch thresholds.....<5Vdc at "0",>15Vdc at "1"
 Input Current.....15mA,Digital Input 1 to Digital Input
 5, 5mA Digital Input 6
 Filtering Time Constant.....Hardware Filter .04ms.
 Input Updating Time.....Digital Filtering up to 8ms.(Primary
 Control
 Program)
 Internal 24Vdc Supply for Digital Inputs
 Voltage.....24Vdc
 Maximum Current.....200mA
 Connector.....XD24.2 and XD24.4
 Protection.....Short Circuit Proof
 An external 24 Vdc supply may be used instead of the Internal
 supply

DIGITAL INPUTS/OUTPUTS

Two(2) programmable Digital Inputs/Outputs
 Isolation.....Isolated
 Input Configuration.....DIO1 frequency input(0...16KHz
 with 4 microsecond hardware filtering)
 Output Configuration.....DIO2 frequency output(0...16KHz
 with 4 microsecond hardware filtering)
 Signal Level.....24Vdc
 Rin.....2.0Kohm
 Logical Input switch thresholds...<5Vdc at "0",>15Vdc at "1"
 Filtering Time Constant.....0.25ms
 As output.....Total output current from
 +24Vd is limited to 200ma.

RELAY OUTPUTS

Three Programmable Relay Outputs
 Switching Capacity.....2 A at 30Vdc or 250Vac
 Maximum Continuous Current.....IC=2 Amps RMS
 ProtectionVaristors (250V)
 Output Updating Time.....1 ms (Primary Control
 Program)

REFERENCE POWER SUPPLY

Voltage.....+10Vdc,0,-10Vdc+/-0.5% at
 25°C (77°F)
 Maximum Load.....10mA
 Applicable Potentiometer..1 k-ohm to 10 k-ohm

FiELDBUS

Communication Modbus, Profibus DP
 Modules..... Ethernet, DeviceNet

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