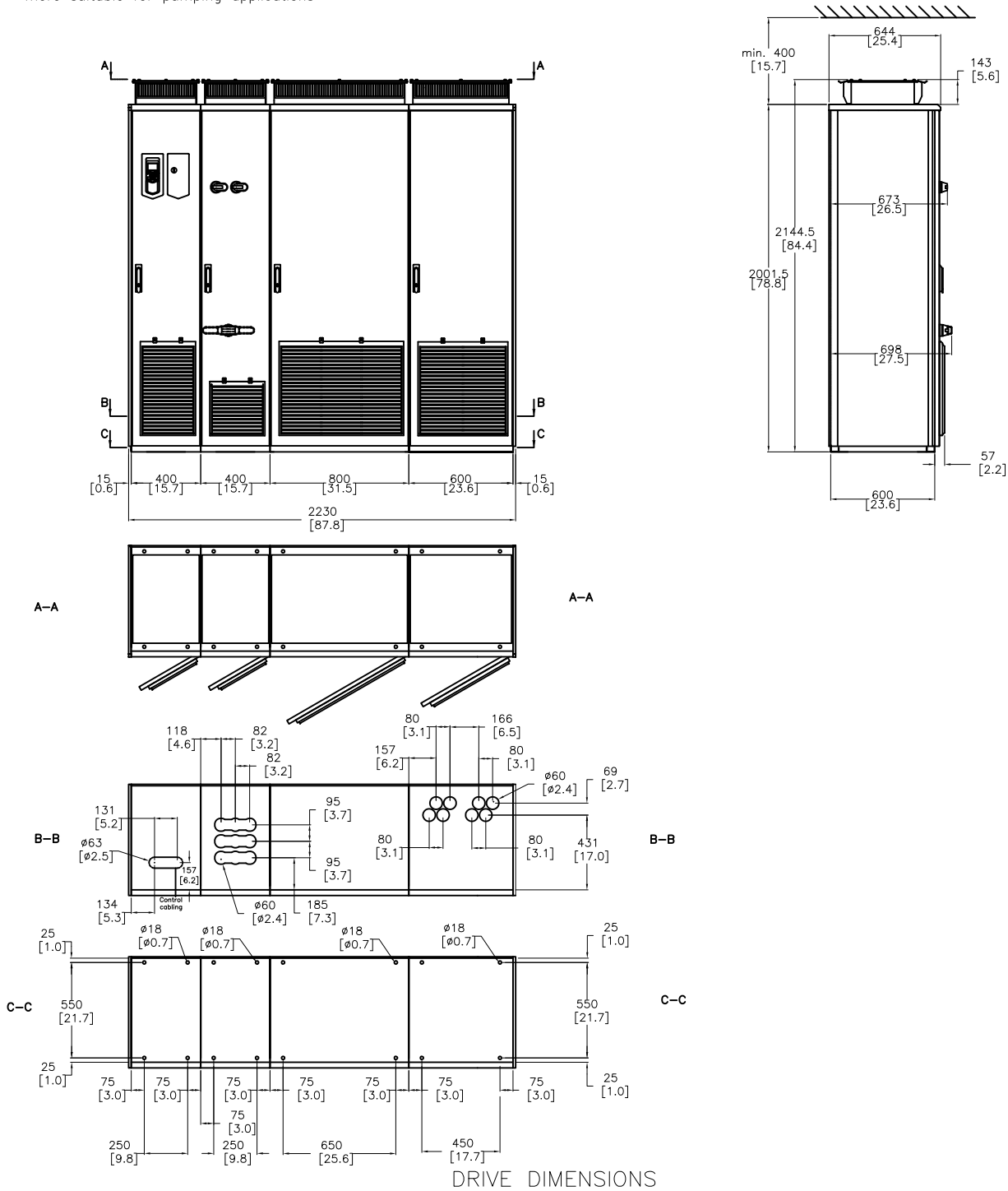


PumpSmart PS220 pump and motor Control System

The PumpSmart PS220 is a pump and motor control system that provides integral starting, right-sizing, pump protection and process control for all pumping applications. The PumpSmart PS220 is based upon the ABB ACS880-01 variable frequency drive platform. PumpSmart Control Solutions has worked with ABB to incorporate proprietary pump protection, process control and configuration algorithms into the drive to make it more suitable for pumping applications



DRIVE DIMENSIONS

FRAME	HEIGHT mm [Inches]	WIDTH mm [Inches]	DEPTH mm [Inches]	WEIGHT Kg [lbs]
2xR8i + 2xR8i	2145 [84.45]	2230 [87.80]	698 [27.48]	2600 [5732]

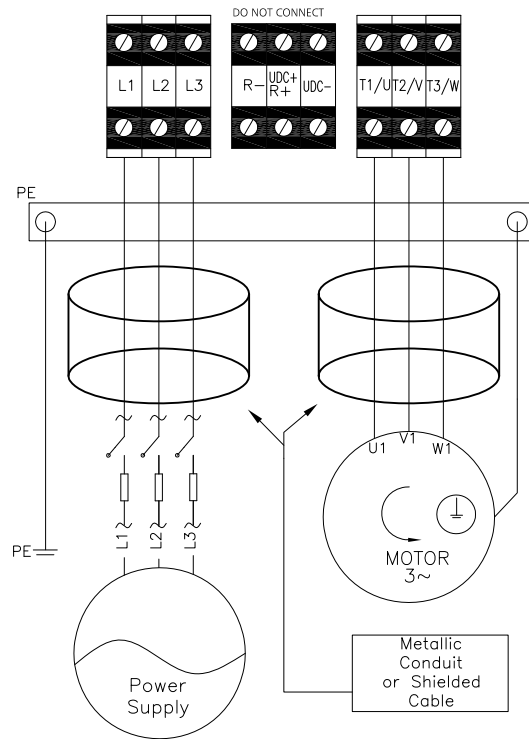
* DIMENSIONS NOT FOR CONSTRUCTION

Drive Ratings

ITT P/N	ABB P/N	Input Voltage (VAC)	Power ¹		Rated Current ² (A)	Heat Dissipation		Air Flow		Frame	Enclosure Rating	Recommended Main Fuses	
			HP	kW		Watts	BTU/hr	m ³ /hr	CFM			UL Type Bussmann	IEC Type Bussmann
K03566A04	ACS880-37-1110A-3+X1556	380 - 415	NA	630	1066	31000	105776	7220	4250	2xR8i + 2xR8i	NEMA 1 IP22	170M6419	170M6419
K03566A05	ACS880-37-1210A-3+X1556	380 - 415	NA	710	1162	34000	116013					170M7062	170M7062
K03566A06	ACS880-37-1430A-3+X1556	380 - 415	NA	800	1373	38000	129661					170M7063	170M7063
K03566A07	ACS880-37-1700A-3+X1556	380 - 415	NA	1000	1632	51000	174019					170M7063	170M7063
K03568A04	ACS880-37-1010A-5+C129+X1556	440 - 500	900	710	970	31000	105776					170M6419	170M6419
K03568A05	ACS880-37-1110A-5+C129+X1556	440 - 500	1000	800	1066	32000	109188					170M7063	170M7063
K03568A06	ACS880-37-1530A-5+C129+X1556	440 - 500	1400	1100	1469	46000	156958					170M7063	170M7063
K03570A04	ACS880-37-0660A-7+C129+X1556	524 - 600	700	630	634	30000	102364					170M6414	170M6414
K03570A05	ACS880-37-0770A-7+C129+X1556	525 - 600	800	710	739	34000	116013					170M6416	170M6416
K03570A06	ACS880-37-0950A-7+C129+X1556	525 - 600	1000	900	912	40000	136486					170M6417	170M6417
K03570A07	ACS880-37-1130A-7+C129+X1556	525 - 600	1250	1000	1085	48000	163783					170M6419	170M6419

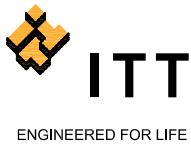
1- Nominal Power Rating at listed voltage rating
 2- Continuous base current with 10% overload for 1 min/5 minutes

Power Cabling Schematic



General Notes:
 1-360 Grounded terminations are required
 2-Ultra-rapid fuses are required to protect drive
 Operating time must be less than 0.5 sec.
 Refer to Technical Data section for details

Frame Size	Terminals T1/U, T2/V, T3/W, L1, L2, L3				Earthing PE Terminal			
	Wire Size AWG (mm ²)	Screw	Torque		Max. Wire Size AWG (mm ²)	Screw	Torque	
			N-m	Lb-ft			N-m	Lb-ft
2xR8i + 2xR8i	SEE ACS880-37 HARDWARE MANUAL							



PumpSmart® PS220
Drive Dimensions and Ratings
Frame 2xR8i + 2xR8i-NEMA1/ IP22
ACS880-37 ULH

PumpSmart®

PumpSmart® PS220

Drive Hardware: ABB ACS880-37 ULH

CERTIFICATIONS

600VAC and Below
UL Listed
Canadian UL Listed

INPUT POWER

Voltage.....208...690 VAC 3 Phase ±10%
Overload.....110% for 1min/5 min,
140-150% for 10 sec at startup
Frequency.....48...63Hz
Fundamental Power.....CosΦ₁=0.98 (fundamental)
Factor(CosΦ₁)CosΦ₁=0.93...95 (total)
Efficiency.....98% (at nominal power)

MOTOR CONNECTION

Voltage.....0 to U₁, 3-Phase Symmetrical,
U_{max} at the field weakening point
Frequency.....0...500Hz
Field Weakening Point.....5...500Hz
Switching Frequency2.7KHz
(average)
Short Circuit Withstand Rating.....
.....100,000AIC(UL) R1-R9
when protected by fuses given
in the hardware manual.
ConnectionU2, V2, W2

ENVIRONMENTAL LIMITS

Enclosures.....NEMA 1/IP22
Temperature.....5...131°F(-15to55°C)Standard
104..131°F(40-50C) with
de-rating (1%/1C)
Humidity.....5...95% Relative Humidity
Altitude.....0..3300 Ft(0-1000M) Standard
3300..13,123Ft (1000..4000M) with
de-rating (1%/100M)
Vibration.....Max.1mm(0.04 in.) 5-13.2 Hz
Max.7 m/s² (23ft/s²) 13.2-100
HZ,Sinusoidal
Shock, Free Fall.....Not Allowed

ANALOG INPUTS

Two (2) Programmable Differential Inputs
Two (2) Current or Voltage Signals.....0(4) to 20 mA, Input Resistance
R_I=> 100 ohms or
-10Vdc /0(2) to+10Vdc,
Input Resistance R_I=> 200 Kohms
Common Mode Voltage.....+/-15Vdc,max.
Common Mode Rejection Ratio.....> 60dB at 50Hz
Resolution.....0.025% (12bit) (11 bit+Sign bit)
Accuracy.....+/-0.5% of full Scale Range
Input Updating Time.....1 ms (Primary Control Program)
Optional Isolation.....Available through optional external
module

ANALOG OUTPUTS

Two (2) Programmable Current Outputs
Signal Level.....0(4) to 20mA
Resolution.....0.025% (12bit) (11 bit+Sign bit)
Accuracy.....+/-1% of Full Scale Range
Maximum Load Impedance.....500 ohms
Output Updating Time.....1 ms (primary Control Program)
Frequency Range.....0-300Hz

DIGITAL INPUTS

Six(6) Programmable Digital Inputs(Common Grounds),plus
One(1) Start
Interlock
Isolation.....Isolated
Isolation Test Voltage.....500VAC, 1 minute
Input Type.....NPN/PNP (DI1...D15), NPN (D16)
Signal Level.....24Vdc
Rin.....2.0 kOhms
Logical switch thresholds.....<5Vdc at "0",>15Vdc at "1"
Input Current.....15mA, Digital Input 1 to Digital
Input 5, 5mA Digital Input 6
Filtering Time Constant.....Hardware Filter .04ms.
Input Updating Time.....Digital Filtering up to 8ms.(Primary
Control
Program)
Internal 24Vdc Supply for Digital Inputs
Voltage.....24Vdc
Maximum Current.....200mA
Connector.....XD24.2 and XD24.4
Protection.....Short Circuit Proof
An external 24 Vdc supply may be used instead of the Internal
supply

DIGITAL INPUTS/OUTPUTS

Two(2) programmable Digital Inputs/Outputs
Isolation.....Isolated
Input Configuration.....DIO1 frequency input(0...16KHz
with 4 microsecond hardware filtering)
Output Configuration.....DIO2 frequency output(0...16KHz
with 4 microsecond hardware filtering)
Signal Level.....24Vdc
Rin.....2.0Kohm
Logical Input switch thresholds.....<5Vdc at "0",>15Vdc at "1"
Filtering Time Constant.....0.25ms
As output.....Total output current from
+24VD is limited to 200ma.

RELAY OUTPUTS

Three Programmable Relay Outputs
Switching Capacity.....2 A at 30Vdc or 250Vac
Maximum Continuous Current.....I_C=2 Amps RMS
ProtectionVaristors (250V)
Output Updating Time.....1 ms (Primary Control
Program)

REFERENCE POWER SUPPLY

Voltage.....+10Vdc,0,-10Vdc+/-0.5% at
25°C (77°F)
Maximum Load.....10mA
Applicable Potentiometer.1 k-ohm to 10 k-ohm

FIELDBUS

Communication Modbus, Profibus DP
Modules..... Ethernet, DeviceNet

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			Checked: XXX XX-XX-XX			